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IN THE CLAIMS

- 1. (Withdrawn) A positive electrode active material containing lithium composite manganese oxide having spinel structure for a non-aqueous electrolyte cell whose primary particle diameter is not less than 0.05 μ m and not greater than 10 μ m, forming an aggregate, and whose specific surface measured by the BET method is not less than 0.2 m²/g and not greater than 2 m²/g.
- 2. (Withdrawn) A positive electrode active material as claimed in Claim 1, wherein said lithium composite manganese active material is expressed by a general formula $\text{Li}_x \text{Mn}_{2-y} \text{M}_y \text{O}_4$ (wherein $0.90 \le x \le 1,4$, $y \le 0.30$, and M is one ore more materials selected from a group consisting of Ti, V, Cr, Fe, Co, Ni, and Al).
- 3. (Withdrawn) A production method of a positive electrode active material for a non-aqueous electrolyte cell, wherein a starting raw material of lithium composite manganese oxide is mixed with a predetermined composition, molded with a pressure, and sintered at a temperature not lower than 600 ° C and not higher than 900 ° C.
 - 4. (Withdrawn) A non-aqueous electrolyte secondary cell comprising:
- a positive electrode containing as a positive electrode active material a lithium composite manganese oxide having spinel structure and whose primary particle diameter is not less than 0.05 μ m and not greater than 10 μ m, forming an aggregate, and whose specific surface measured by the BET method is in a range not less than 0.2 m²/g and not greater than

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 $2 \text{ m}^2/\text{g}$

a negative electrode, and an electrolyte.

- 5. (Withdrawn) A non-aqueous electrolyte secondary cell as claimed in Claim 4, wherein the negative electrode contains a material capable reversively doping and dedoping lithium.
- 6. (Withdrawn) A non-aqueous electrolyte secondary cell as claimed in Claim 5, wherein the material capable of reversibly doping and dedoping lithium is at least one selected from a group consisting of a carbon material, metal lithium, lithium alloy, polyacene, and polypyrol.
- 7. (Withdrawn) A non-aqueous electrolyte secondary cell as claimed in Claim 6, wherein the carbon material is at least one selected from a group consisting of pyrocabon, coke, glassy carbon, organic polymer compound sintered body, and carbon fiber.
- 8. (Withdrawn) A non-aqueous electrolyte secondary cell as claimed in Claim 4, wherein the electrolyte is at least one selected from a group consisting of LiClO₄, LiAsF₆, LiPF₆, LiBF₄, LiB(C₆H₅)₄, LiCl, LiBr, CH₃SO₃Li, and CF₃SO₃Li.

9. (Withdrawn) A non-aqueous electrolyte secondary cell as claimed in Claim 4, wherein the electrolyte is dissolved in an organic solvent which is at least one selected from a group consisting of propylene carbonate, ethylene carbonate, 1, 2-dimethoxyethane, γ -butyrolactone, tetrahydrofuran, 2-methyltetrahydrofuran, 1, 3-dioxolane, sulfolane, acetonitrile, diethyl carbonate, and dipropyl carbonate.

Claims 10 - 22 (Cancelled).

- 23. (New) A method of producing a positive electrode active material for a non-aqueos electrolyte cell, comprising:
- (a) mixing a first ingredient with a lithium composite manganese oxide of about 86% by weight of the lithium composite manganese oxide;
 - (b) molding the mixture under pressure;
- (c) sintering the mixture at a temperature not lower than 600°C and not higher than 900°C; wherein
- (1) the positive electrode active material comprises lithium composite manganese oxide having a spinel structure whose primary particle diameter is not less than 0.05 μ m and not greater than 10 μ m, forms an aggregate, and whose specific surface area measured by the BET method is not less than 0.2 m²/g and not greater than 2 m²/g;
- (2) the non-aqueos electrolyte cell comprises a negative electrode having a material capable of reversively doping and dedoping lithium, wherein the material capable of

reversively doping and dedoping lithium is at least one selected from the group consisting of a carbon material, metal lithium, lithium alloy, polyacene, and polypyrol;

- (3) wherein the carbon material is at least one selected from the group consisting of pyrocarbon, coke, glassy carbon, organic polymer compound sintered body, and carbon fiber; and
- (4) wherein the lithium composite manganese active material is expressed by a general formula $\text{Li}_x \text{Mn}_{2-y} \text{M}_y \text{O}_4$, wherein $.09 \le x \le 1.4$; $y \le .3$; and M is one or more materials selected from the group consisting of Ti, V, Cr, Fe, Co, Ni, and Al.
- 24. (New) The method of claim 23, wherein the spinel structure has a primary particle diameter that is not less than 0.1 μ m and not greater than 5 μ m.
- 25. (New) The method of claim 23, wherein the spinel structure has a primary particle diameter that is not less than 0.5 μm and not greater than 3 μm .
 - 26. (New) The method of claim 23, further comprising pulverizing the sintered mixture.
- 27. (New) The method of claim 23, wherein the step of mixing the first ingredient further includes creating a slurry of 86% by weight of lithium composite manganese oxide, about

10% by weight of graphite, about 4% polyvinylidence fluoride, which then dissolved in a solvent.

- 28. (New) The method of claim 27, further comprising uniformly applying the slurry to aluminum foil to obtain a thickness of about 20 μm .
- 29. (New) A method of producing a positive electrode active material for a non-aqueos electrolyte cell, comprising:
- (a) mixing a first ingredient with a lithium composite manganese oxide of about 86% by weight of the lithium composite manganese oxide;
 - (b) molding the mixture under pressure;
- (c) sintering the mixture at a temperature not lower than 600°C and not higher than 900°C; wherein
- (1) the positive electrode active material comprises a lithium composite manganese oxide having spinel structure and whose primary particle diameter is not less than 0.05 μ m and not greater than 10 μ m, forms an aggregate, and whose specific surface measured by the BET method is not less than 0.2 m²/g and not greater than 2 m²/g;
- (2) the non-aqueos electrolyte cell comprises a negative electrode having a carbon material selected from the group consisting of pyrocarbon, coke, glassy carbon, organic polymer compound sintered body, and carbon fiber; and
 - (3) the non-aqueos electrolyte cell comprises an electrolyte.

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- 30. (New) The nonaqueous electrolyte secondary cell of claim 29, wherein the negative electrode contains a material capable of reversively doping and dedoping lithium.
- 31. (New) The nonaqueous electrolyte secondary cell of claim 30, wherein the material capable of reversively doping and dedoping lithium is at least one selected from the group consisting of a carbon material, metal lithium, lithium alloy, polyacene, and polypyrol.
- 32. (New) The nonaqueous electrolyte secondary cell of claim 29, wherein the positive electrode comprises about 86% of the positive electrode active material, about 10% graphite, and about 4% polyvinylidene fluoride.
- 33. (New) The nonaquous electrolyte secondary cell of claim 29, wherein the electrolyte is at least one selected from the group consisting of LiClO₄, LiAsF₆, LiPF₆, LiB(C₆H₅)₄, LiCl, LiBr, CH₃SO₃Li, and CF₃SO₃Li.
- 34. (New) The nonaqueous electrolyte secondary cell of claim 29, wherein the electrolyte is dissolved in an organic solvent that is selected from the group consisting of propylene carbonate; ethylene carbonate; 1,2-dimethoxymethane; gamma-butyrolactone; tetrahydrofuran; 2-methyltetrahydrofuran; 1,3-dioxolane; sulfolane; acetonitrile; diethyl carbonate; and dipropyl carbonate.